

QUARTER-TURN ELECTRIC ACTUATOR



















FLOWINN INDUSTRIAL CO., LTD. established itself as a electric actuator manufacturer in 2007. With main focus on the design and development of electric actuator, we have been providing our product and services worldwide. Our quality and technical innovation have contributed to the growing industry recognition and made collaborations with many of the industry elites possible.

Our customer base include countries of Europe, United states, Australia, Africa, South East Asia and Middle East. With application to water treatment, HVAC, petroleum, chemical, electronics, light industry, food, medicine, textile, papermaking, hydropower, ship, smelting, new energy and so forth.

Flowinn is an ISO 9001, ISO 14001 and OHSAS 18001 certified company. Most importantly, Flowinn electric actuators mark with CE, CSA, explosion-proof (ATEX, IECEx), IP68, RoHS and REACH. Most are given by internationally renowned certification bodies such as TUV, NEPSI, DNV, CSA, SGS, BSI and such. There are currently over 40 product patents that FLOWINN possesses as of now.

As one of the leading electric actuator manufacturer, we always adhere to "CUSTOMER FIRST, RESEARCH & INNOVATION, CONTINUOUS IMPROVEMENT, TEAMWORK" concepts.



QUARTER

PATENT MECHANIC DESIGN

-PAVING THE WAY FOR FUTURE TREND

EOM series of electric actuators are equipped with manual / electric automatic switching function. No clutch design thus enables the hand wheel to be rotated while the machine is running; this is to ensure the safety of the operator. Such design will be the mainstream trend in the future.

PROFESSIONAL GEAR DESIGN

The adoption of the planetary gear design achieved a combination of manual and electric control without the need of the clutch which ensures the operator's safety. Above all, the unique solar planetary gear design has gotten the national patent.

INTERCHANGEABLE SPLINE SLEEVE

Depending on the spindle of the valve, the output sleeve of the actuator is designed in spline form. The inner holes can be replaced into square holes and keyways and other different sizes. Fast debugging and replacing makes the operation more flexible.

INTERCHANGEABLE CONNECTING FLANGE

The base connecting holes are in accordance with ISO 5211 standard, also with various connecting flange sizes. It can be replaced and rotated for the same type of actuators in order to achieve with different hole positions and angles of the valve flange connection purposes.

360° POSITION INDICATOR

Adopts high strength, anti-sunlight and RoHS-compliant plastic 3D window indicator. Users are able to observe the stroke position of the actuator within the 360° visual angle as there's no dead angles

USER INTERACTION INTERFACE

Intelligent type is equipped with brand new UI control interface, with the specialized remote control, achieves a variety of functions of the actuator configuration operation. Supports multi-language, satisfies all kinds of demands from the customer. It can also be customized based on special requirements.

ENERGY EFFICIENCY

Single-phase and DC power supply is optional, ultra-low energy consumption, suitable for solar and wind powered applications





NON-INVASIVE CONTROL

Non-through-the-shaft magnetic switch design, it is controlled by the Hall switch inside the actuator. Equipped with local control / remote control / disable knob, and on / off / stop button (knob), accommodating with the indicator light and LCD screen to achieve non-invasive field control operations

INFRARED REMOTE CONTROL

The intelligent type actuator is able to provide different remote control sets based on different application requirements. Such as portable infrared remote control in general places, and explosion-proof remote control for hazardous locations.

PLANETARY GEARS

Using high strength alloy steel for the planetary gear set, more compact and efficient, achieving greater output for the same volume. At the same time, having differential input for motor drive and hand wheel operation, we are therefore able to operate electrically and manually at the same time.

SPROCKET OPERATION

Based on the features of operating manually and electrically without clutch mechanism, sprocket operation is more convenient to operate the valve at higher positions.

QUARTER TURN



RELIABLE & STABLE

OVERLOAD PROTECTION

The power will automatically shut off when the valve jam occurs. Thus preventing further damage to the valve and actua-

OPERATIONAL DIAGNOSIS

Intelligent actuators are equipped with multiple sensing control signal received by the actuator, fault alarm, operating parameters, status indication and other status. Multi-diagnostic function can locate the fault, thus making it easy for the users.

PASSWORD PROTECTION

Intelligent actuators possess classifiable password protection, which can be authorized to different operators to avoid misuse which causing the actuator failure

OPERATIONAL SAFETY

 ${\sf F}$ grade insulation motor. The motor winding has a temperature control switch to sense the temperature of the motor to protect the overheating issues, thus ensures the operational safety of the motor. (H grade optional).

MOISTURE RESISTANCE

Installed with heater inside the actuator used to remove the internal condensation which cause damages to electrical parts.

PHASE SEQUENCE CONTROL

Phase detection and correction functions avoid the actuator being damaged by connecting to the wrong power supply.

VOLTAGE PROTECTION

Protection against the high and low voltage situations.

WORKING ENVIRONMENT

ANTI-CORROSION PROTECTION: --

······ Epoxy resin enclosure meets NEMA 4X, customer-special painting is available.

INGRESS PROTECTION:

IP67 is standard, IP68 is optional.

The definition of IP68 is:
Depth of water: Maximum 15 m under water level.
Duration of continuous immersion in water: Max.(72 hours).

FIREPROOFING GRADE:

High temperature fireproof enclosure meets requirements in different situation. It can be customized according to special needs.

EXPLOSION-PROOF

RATING:

Ex d IIC T6 design and IECEx, ATEX certifications which satisfy the reqirements in hazardous locations.

AMBIENT TEMPERATURE:

Temperature range is from -30 °C to 70 °C (-22 °F to +158 °F).

RELATIVE HUMIDITY:≤ 95 % (at 25 °C /275°F).



QUARTER DATA MONITORING TURN VS MANAGEMENT TURN



TIME-POSITION CURVE:

The curve shows the running trend of the actuator, and the number of times the actuator has been passed at the corresponding positions.

Super intelligent type actuators adopting high-performance microprocessors, real-time collection of valve position, torque and other operational information. Logical calculation truly reflects the operating status. Real-time monitoring & managing data provides references for the actuator maintenance.



AVERAGE TORQUE CURVE:

It records the average output torques in the corresponding positions of both OPEN and CLOSE directions. The operating load of the actuator can be detected via the curve.



OPERATION TREND CURVE:

The curve shows the cumulative number of positions corresponding to the control signal received by the actuator so far. It enables the clients to understand the overall controlling trend of the actuator.

QUARTER TURN & MAINTENANCE

EOM 10 and above models are equipped with lifting ring for easy handling and on-site installation construction.

The mounting flange is in accordance with ISO 5211 international standard, and the replaceable spline sleeve makes the installation more flexible.

The wiring cavity with double sealing structure can be selected, while the actuator is well sealed and protected when installed and debugged on site.

q shrapnel terminal block, doesn't need to install a special wiring copper ring and can be directly connected. On-site installation is more convenient.

Seal off lubrication design, without regular grease supplement, life-long maintenance-free.



QUARTER TURN TECHNICAL SPECIFICATION

Basic (B)



EFM1/A series



EFM1/A/B-H series



EOM2-9 series



EOM10-12 series



EOM13-15 series

	_										
	Torque Ra	nge		35 - 200	000 N. m						
Gen	Switch Ti	me		11 - 15	55 s						
General	Ambient Tempe	erature		-25 °C ⋅	… 70 °C ○ Optional: -40 °C … 60 °C						
	Anti-vibration	on Level		JB/T8219	9						
ara	Noise Lev	el			an 75 dB within 1 m						
ame	Electrical in	nterface		TwoPG13.	.5 ≪100N.m)TwoPG16 ⊗100N.m) (customized)						
Parameters	Ingress Pro	otection			ptional: IP68 The definition of IP68 is:Depth of water: Maximum 15 m under water level.Duration of continuous immersion in water: Max.(72 hours).						
S	Connection			IS05211	rever, puration of continuous infinersion in water; max.(72 nours).						
	00111100010	0120		1000211	• Class F, with thermal protector up to +135 °C (+275 °	,E)					
	Motor Spe	cificat	tio	ns	Optional: Class H	. /					
	Working S	vstem			• On-off Type: S2 ~ 15 min, no more than 600						
	HOLKING O	y S CGIII			times per hour start						
					• 3 phase: AC (±10 %); Hz (±5 %)						
					50 Hz (220, 240, 380, 400, 460, 500,						
	Applicable	e Volta	age		525 和 550 Volts)						
					60 Hz (208, 220, 230, 240, 380, 440,						
					460, 480, Volts)						
Me					■ DC: 24 V (±10 %)						
Mechanical					※ EFM series is for 1 phase only (For special inquire, please contact Flowinn)						
cal	Bus				- N/A						
Parameters		Input			 Built-in contacts for 5A @ 250Vac (depending on the control box) 						
eters	On/off Type Signa	Signal Feedback		eedback	 Opening stroke limit, closing stroke limit Opening over torque, closing over torque Optional: Semi-modulating type - position feedback potentiometer Optional: 4 ~ 20 mA to send 						
	<u>a</u>	Molfu	la life a sala la sa		• Integrated fault alarm:						
			Malfunction Feedback		Motor overheating, over torque and such contacts Optional: Undercurrent protection contact						
		Input			• N/A						
	Modulating Type Signal	0utpu	t		■ N/A						
) Si			everse	■ N/A						
	ing	Loss S Mode S	Sig Set	nal ting	■ N/A						
	_	Dead 2		_	■ N/A						
		Time I	Lag		■ N/A						
Co	Indicati	on			• 3D opening indicator						
Control	Operatio	n Sett	ing	s	• N/A						
0	Local Co				• N/A						
	Intellig Data Rec	ently ords	Ana	lyze	• N/A						
Others	Other Fu				Moisture-resistant heaters (anti-moisture device)Torque protection						
					 Motor overheat protection 						

QUARTER TECHNICAL TURN

Integral (M)



EFMB-1/2/3 series



EFM1/A series



EFM1/A/B-H series



EOM2-9 series



EOM10-12 series



EOM13-15 series

			of Edition (Herv							
	Torque Ra	nge	■ 10 - 20000 N. m							
Gen	Switch Ti	me	■ 11 - 155 s							
era	Ambient T	emperature	■ -25 °C ··· +70 °C							
General Parameters		ation Level	■ JB/T8219							
ram	Noise Lev	el	 Less than 75 dB within 1 m 							
eter	Electrica	l interface	■ Two PG13.5(<100N.m) Two PG16(≥100N.m)							
တ်	Ingress P	rotection	(customized) • IP67, Optional: IP68 The definition of IP68 is:Depth of water: Maximum 15 m under water water in the continuous immersion in water: Max.(72 hours).							
	Connectio		ISO5211 ISO5211							
		cifications	 Class F, with thermal protector up to +135 °C (+275 °F) Optional: Class H 							
	Working S	ystem	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600 triggers per hour Optional: 1200 times per hour 							
Mechanical Parameters	Applicabl	e Voltage	 1 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, 500, 525 和 550 Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, Volts) DC: 24 V (±10 %) ※ EFM series is for 1 phase only (For special inquire, please contact Flowinn) 							
rame	Bus		■ N/A							
eter		Input	 AC/DC 24 input control or AC 110/220 V input control 							
v	On/off Type S	Signal Feedback	 Close the valve contact Open the valve contact (contact capacity: 5 A @ 250 Vac) Optional: Opening torque signal contact Closing torque signal contact Local/remote contacts Integrated fault contact 4 ~ 20 mA to send ※ EFM series has no torque options 							
	Signal	Malfunction Feedback	 Integrated fault alarm: Power off, motor over heat-ing, lack of phase, over torque, signal off							
		Input	 Input signal: 4 - 20 mA; 0 - 10 V; 2 - 10 V Input impedance: 250 Ω (4 - 20 mA) 							
	Modulating Type Signal	Output	• Output signal: 4 - 20 mA;0 - 10 V; 2 - 10 V • Output impedance: \leq 750 Ω (4 - 20 mA) (Repeatability and linearity within \pm 1 % of full valve stroke)							
	ng nal	Signal Reverse Loss Signal Mode Setting Dead Zone	SupportSupport≤ 2.5 %							
m C	Indicati	Time Lag	N/A3D opening indicator							
ont		n Settings	 N/A 							
rol	Local Co		■ N/A							
0t	Intellige Data Reco	ntly Analyze ords	• N/A							
Control Others	Other Fu	nction	 Phase correction (3-phase power supply only) Torque protection • Motor overheat protection Moisture-resistant heaters (anti-moisture device) 							

 \Re For explosion protection options, please refer to the P10 explosion-proof rating and parameter list.

QUARTER TURN TECHNICAL SPECIFICATION

Integration (Y)



EFM1/A/B-H series



EOM2-9 series

	Torque Ra	inge	■ 35 - 20000 N.m						
Gei	Switch Ti	me	■ 11 - 155 s						
General	Ambient T	emperature	■ -25 °C ··· +70 °C						
	Anti-vibr	ation Level	JB/T8219						
ar ame	Noise Lev	rel	Less than 75 dB within 1 m						
Parameters	Electrica	l interface	Two PG13.5 ≪100N.m)Two PG16 ≥100N.m)						
S	Ingress P	rotection	■ IP65						
	Connectio	n size	I IS05211						
	Motor Spe	cifications	• Class F, with thermal protector up to +135 $^{\circ}$ C (+275 $^{\circ}$ F) Optional: Class H						
	Working S	ystem	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600 triggers per hour Optional: 1200 times per hour 						
Mechanical P	Applicabl	e Voltage	 1 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, 500, 525 和 550 Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, Volts) DC: 24 V (±10 %) ※ EFM series is for 1 phase only (For special inquire, please contact Flowinn) 						
Par	Bus		■ N/A						
Parameters	On/off Type	Input Signal Feedback	 AC/DC 24 input control or AC 110/220 V input control Close the valve contact • Open the valve contact (contact capacity: 5 A @ 250 Vac) Optional: Opening torque signal contact Closing torque signal contact Local/remote contacts Integrated fault contact 4 ~ 20 mA to send ※ EFM series has no torque options 						
	Signal	Malfunction Feedback	 Integrated fault alarm: Power off, motor overheating, lack of phase, over torque, signal off						
		Input	 Input signal:: 4 - 20 mA; 0 - 10 V; 2 - 10 V Input impedance: 250 Ω (4 - 20 mA) 						
	Modu Type	Output	• Output signal: $4-20$ mA; $0-10$ V; $2-10$ V • Output impedance: $\leqslant 750$ Ω ($4-20$ mA) (Repeatability and linearity within \pm 1 % of full valve stroke)						
	Modulating Type Signal	Signal Reverse Loss Signal Mode Setting Dead Zone Time Lag	 Support Support ≤ 2.5 % N/A 						
Control	Indication		 3D opening indicator On/off/remote control/fault indicator (Button type) Open/close/power indicator (Knob) 						
mode	Operation	Settings	• N/A						
de	Local Cont	trol	 Non-intrusive local control knob: Open/close/stop Non-intrusive local control knob: Local/remote/prohibit 						
Others	Other Fund	y Analyze Data Record	 N/A Phase correction (4-phase power supply only) Torque protection • Motor overheat protection Moisture-resistant heaters (anti-moisture device) 						
			- morscure resistant heaters (anti-morsture device)						

QUARTER TECHNICAL TURN

Intelligent (I)



EOM2-9 series

			of Edition (Her)
9	Torque R	ange	■ 100 - 20000 N.m
General	Switch T	ime	■ 19 - 155 s
ral	Ambient	Temperature	■ -25 °C ··· +70 °C
Pa	Anti-vib	ration Level	■ JB/T8219
ram	Noise Le	vel	• Less than 75 dB within 1 m
Parameters	Electric	al interface	 Two PG16。(customized)
rs		Protection	■ IP67, Optional: IP68 under water level Duration of continuous immersion in water. Maximum 15 m water. Max.(72 hours).
	Connecti	on size	• IS05211
	Motor Sp	ecifications	• Class F, with thermal protector up to +135 °C (+275 °F) Optional: Class H
	Working	System	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600triggers per hour Optional: 1200 times per hour
Mechanical	Applicab	le Voltage	 1 phase: Voltage (±10%); Hz (±5%) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, 500, 525 和 550 Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, Volts) DC: 24 V (±10 %) (For special inquire, please contact Flowinn)
cal	Bus		• N/A
		Input	 AC 24 auxiliary power input control
Parameters	On/off Type Signal	Signal Feedback	 Optoelectronic isolation Close the valve contact • Open the valve contact (contact capacity: 5 A @ 250 Vac) Optional: Opening torque signal contact Closing torque signal contact Local/remote contacts Integrated fault contact 4 ~ 20 mA to send
	gnal	Malfunction Feedback	 Integrated fault alarm:Power off, motor overheating, lack of phase, over torque, signal off, ESD beyond protection, terminal output
	-1 M	Input	 Input signal: 4 - 20 mA; 0 - 10 V; 2 - 10 V Input impedance: 250 Ω (4 - 20 mA)
	Modulating Type Signa	Output	• Output signal: $4-20$ mA; $0-10$ V; $2-10$ V • Output impedance: $\leqslant 750$ Ω ($4-20$ mA) (Repeatability and linearity within \pm 1 % of full valve stroke)
	<u> </u>	Signal Reverse Loss Signal Mode Setting Dead Zone Time Lag	 Support Support 0.5 ~ 9.9 % adjustable rate within full stroke N/A
Control mode	Indicat	tion	 LCD screen opening indicator On/off/remote control/fault indicator (Digital display of the opening percentage)
tro	Operati	ion Settings	 Settings done opening the cover
	Local (Control	 Non-intrusive local control knob: Open/close/stop Non-intrusive local control knob: Local/remote/prohibit
9	Intelli Data Re	gently Analyze cords	 N/A Phase correction (3-phase power supply only)
Others	Other F	Function	 Phase correction (3-phase power supply only) Alarm signal (local and remote included) Torque protection • Motor overheat protection Moisture-resistant heaters (anti-moisture device) Infrared remote control Optional: Explosion-proof infrared remote control
	WEAR OVAL	ssion protection	ontions please refer to the P10 explosion-proof

*For explosion protection options, please refer to the P10 explosion-proof rating and parameter list.

QUARTER TECHNICAL SPECIFICATION

Super Intelligent (S)



EOM2-9 series

	SPECI	FICATION							
	Torque Ra	nge •	100 - 20000 N. m						
Gen	Switch Ti		19 - 155 s						
General Parameters			−25 °C ··· +70 °C						
_ _		ation Level	JB/T8219						
ara	Noise Lev		Less than 75 dB within 1 m						
ımet		l interface •	Two NPT 3/4, Two NPT1 1/2 (customized)						
er s		rotection •	IP67 Optional: IP68 The definition of IP68 is:Depth of water. Maximum 15 m under water Maximum 15 m under water. Max.(72 hours).						
•	Connectio		I SO5211						
	00111100010	11 3120	• Class F, with thermal protector up to +135 °C (+275 °F)						
	Motor Spe	cifications	Optional: Class H						
	Working S	ystem	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600 triggers per hour Optional: 1200 and 1800 times per hour 						
	Applicabl	e Voltage	 1 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, 575 和 600 Volts) © DC: 24 V (±10 %) (For special inquire, please contact Flowinn) 						
	Bus		Modbus						
Mec	O _r	Input	■ 20 ~ 60 V AC/DC or 60 - 120 V AC						
hani	On/off Type Signa		 Optoelectronic isolation Relay X 5 (4 can be set to "constant open" or "constant 						
Mechanical Parameters		Signal Feedback	closed" contacts. 1 integrated fault contact) a. On/off in place b. On/off over torque c. Local/remote d. Center position e. Multiple malfuntions to choose Optional: 4 ~ 20 mA to send						
1ete	nal	Malfunction	 Phase correction • Torque switch • Heat protection Jammed valve protection • Broken signal protection Instantaneous • Other alarms reverse protection 						
Srs	Modula Type S	Feedback Input	 Instantaneous • Other alarms reverse protection Input signal: 4 ~ 20 mA; 0 ~ 10 V; 2 ~ 10 V (the input signal can be arbitrarily correspond—ing to the valve position) Accuracy: (1 %) Input impedance: 75 Ω (4 ~ 20 mA) 						
	Signal	Output Signal Reverse	 Output signal:: 4 - 20 mA; 0 - 10 V; 2 - 10 V Output impedance: ≤ 750 Ω (4 - 20 mA) (Repeatability and linearity within ± 1 % of full valve stroke) Support 						
		Loss SignalSetting Dead Zone Time Lag	 Support 0 - 25.5 % adjustable rate within full stroke 0 - 25.5 s (Adjustable) 						
		Ŭ.	 LCD screen opening indicator 						
Cor	Indica ⁻	tion	 On/off/remote control/fault indicator (Digital display of the opening percentage and torque percentage) 						
Control mode	Operat	ion Settings	 Settings done without opening cover(menu settings by the remote control) Configuration settings(such as valve position, the maximum opening, the maximum torque, etc.) 						
0	Local (Non-intrusive local control knob:Open/close/stop Non-intrusive local control knob: Local/remote/prohibit 						
	Intell Data Ro	igently Analyze ecords	 Use infrared remote control to conduct fault diagnosis analysis on the display Use two-way remote control to achieve fast and safe nonintrusive communication and data exchange. Able to analyze the actuator data and given recommendations 						
Others	Other I	Function	Phase correction(3-phase power supply only) Alarm signal (local and Telecontrol) Torque setting and protection • Motor overheat protection Moisture-resistant heaters (anti-moisture device) Operation start up recording • Operational trend records ESD can be set to fully opened, fully closed, and remain still Torque bypass • Event log • Operation time Average torque • Valve torque curve Optional: Two-way remote control Optional: Explosion-proof infrared remote control						

SPECIFICATION QUARTER TURN

Explosion-proof series



EXC(G)1/A/B series



EXB(C)2-9 series



EXCJ2-9 series

	Basic (B)Integral (M)	Intelligent ()Super Intelligent (S)
NEPSI certified	 NEPSI: GB 3836.1, GB 3836.2, GB 12476.1 Ex d B/ C T4 — T6 Gb DIP A21 TA, T4 (GB 3836.1, GB 3836.2) Ex tb C T85 °C to T135 °C (GB 12476.1) 	 NEPSI: GB 3836.1, GB 3836.2, GB 12476.1 Ex d B / C T4 — T6 Gb DIP A21 TA, T4 (GB 3836.1, GB 3836.2) Ex tb C T85 °C to T135 °C (GB 12476.1)
ATEX certified	■ ATEX (94/9/EC) II 2 GD c. EN 60079-0, EN 60079-1, EN 60079-31 ■ Ex d IIB T4 — T6 Gb T4 ■ Ex tb IIIC T85 °C/T100 °C/T135 °C Db T4, IP66 ■ Temperature range: -20 °Cto+65 °C ○ Optional: -40 °C to +60 °C ○ Optional: IP67/IP68 (EN 60529) ■ Ex d IIC T4 — T6 Gb ■ Ex tb IIIC T85 °C/T100 °C/T135 °C Db T4, IP66 ■ Temperature range: -20 °Cto+65 °C ○ Optional: -40 °C to +60 °C ○ Optional: -40 °C to +60 °C ○ Optional: IP67/IP68 (EN 60529)	 ATEX (94/9/EC) II 2 GD c. EN 60079-0, EN 60079-1, EN 60079-31 Ex d IIC T4 — T6 Gb Ex tb IIIC T85 °C/T100 °C/T135 °C Db T4, IP66 Temperature range: -20 °Cto+65 °C Optional: -40 °C to +60 °C Optional: IP67/IP68 (EN 60529)
IECEx certified	 IECEx. IEC 60079-0 & IEC 600679-1 Ex d IIC T4 — T6 Gb Ex tb IIIC T85 °C — T135 °C Db IP66 Temperature range:-20 °Cto+65 °C ○ Optional: -40 °C to +65 °C ○ Optional: IP67/IP68 (IEC 60529) 	 IECEx. IEC 60079-0 & IEC 600679-1 Ex d IIB T4 — T6 Gb Ex tb IIIC T85 °C — T135 °C Db IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +65 °C Optional: IP67/IP68 (IEC 60529) Ex d IIC T4 — T6 Gb Ex tb IIIC T85 °C — T135 °C Db IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +65 °C Optional: P67/IP68 (IEC 60529)
CSA certified	 CSA Explosionproof to CSA 60079-0-11, CSA 600679-1-11, CSA 600679-1-11, UL 60079-0-11, UL 600679-1-11, IAS 60079-31-13 Ex d IIB T4 — T6 Gb Ex tb IIIC T4 — T6 Db IP66 Temperature range: -25 °Cto+65 °C 	 CSA Explosionproof to CSA 60079-0-11, CSA 600679-1-11, CSA 60079-31-12, UL 60079-0-11,

*Please refer to P5-P9 for the technical parameters of the above models.

 \bigcirc Optional: IP67/IP68 (EN 60529) • Ex d IIC T4 - T6 Gb

■ Ex tb IIIC 14 — 16 Db IP66 ■ Temperature range: -25 °C to +65 °C Optional: IP67/IP68 (EN

60529)

Ex d IIC T4 — T6 Gb
 Ex tb IIIC T4 — T6 Db IP66

Optional: IP67/IP68 (EN60529)

■ Ex tb IIIC T4 — T6 Db IP66

QUARTER REGULAR SERIES, EXPLOSION PROOF TURN ON-OFF TYPE VS MODULATING TYPE

REGULAR SERIES	ON/OFF TYPE	MODULATING TYPE	Explosion-proof Series	ON/OFF TYPE	MODULATING TYPE
Basic (B)	togral (M)		Basic (B)	√	_
Integral (M)			Integral (M)	$\sqrt{}$	$\sqrt{}$
Integration (Y)	√	$\sqrt{}$	Intelligent (1)	1	1
Intelligent (I)	telligent(I) √ √		Intelligent (I)	V	V
Super Intelligent (S)	V	V	Super Intelligent (S)	\checkmark	\checkmark

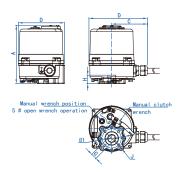
QUARTER GENERAL SPECIFICATION TURN — TECHNICAL PARAMETER CHART

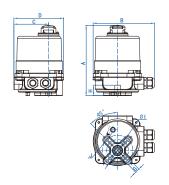
		Max Output To	rque (N. m)	Max Output Tor	que(lbf.in)		Running ti	me (Sec)		
Mode I	Power (W)	AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	50 AC 110 V AC 220 V	Hz AC 380 V 3 phase	AC/DC 24 V	Fail-safe	ISO 5211	Remarks
EFMB-1	5	10	_	89	_	13	-	13	-	F03/F04/	Manual
EFMB-2	8	20	20 –		-	12	-	12	-	F03/F04/	wrench
EFMB-3	10	30	_	266	_	11	_	11	-	F05	
EFM1-(H)		35	-	310	-	11	-		8	F03/F05/	Manual wrench
EFMA-(H)	10	50	-	443	-	15 –			10	F07	options: Handwheel
EFMB-H		80	-	708	708 –		22 –		15	107	Handwhee I
EOM 2		10	-	885			19		14	F05/F07/ F10/F12	-
EOM 3	40	20		17		39			28		
EOM 3A		30		2655			39		28		
EOM 4		40	00	3540		2	29		21		
EOM 5	90		600		5310		39	28		F10/F12/ F14	Handwheel operation,
EOM 6		80		7080		47		34			
EOM 7		100		8850		47		34			
EOM 7A	120	130	00	115	505		17		34		planetary
EOM 8	120	170	-	150			34		25	F12/F14/	gear mechanism
EOM 8A		200	00	177	700	3	34	25	-	F16	11100110111
EOM 9		230		203			17	34	-		
EOM 10	200	3500		309			76	55	-	F14/F16	
EOM 11		5000		442			05	76	-	,	
EOM 12		800		708		1.	43	103	-	F25	
EOM 13		_	13000	-	115050	- 109		_		F25/F30	
EOM 14	400	-	16000	-	141600	- 129		-			
EOM 15		-	20000	_	- 177000		155		_		

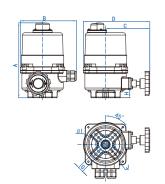
- Note: Standard configuration.
 1. Rated torque is 75 % of the max torque.

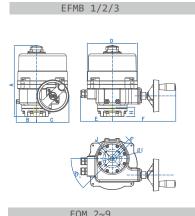
 - Motor insulation is class F. class H is optional.
 The running time of 60 Hz is 5/6 of that of 50 Hz. The max output torque is the same as above.
 - 4. Above mentioned 3 phase output power doesn't apply to EFM1-(H), EFMA-(H).

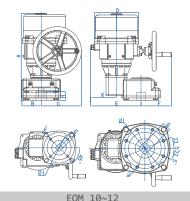
DIMENSION QUARTER - BASIC TYPE & INTEGRAL TYPE



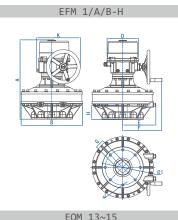








EFM 1/A/B



	EUM 2~9)				EOM 10	~12		EUM 13~15				
Мо	del	A	В	С	D	E	F	G	Н	ΦΙ	J	Weight (kg)	
EFMB-1 EFMB-2 EFMB-3		110	111	71	87	-	-	11x11	16	36 42 50	4-M5 4-M5 4-M6	1	
EFM1 EFMA	On/off Modulating	165 185		82	118	_	-	11x11 14x14		36	4-M5	3 3. 2	
EFM1-H EFMA-H EFMB-H	On/off	192	150	135	170	-	_	11x11 14x14	20	50	4-M6	3. 6	
	Modulating	212		135	170	-	_	17x17		70	4-M8	3.8	
EON EON		268	77	123	216	121	240	14x14 17x17	35	70	4-M8	11	
EOM	14							22x22		102	4-M10		
EON	M5	327	103	187	266	150	297	22×22 27×27	55	102 125	4-M10 4-M12	22	
EON								27x27		125	4-M12		
EOM	17												
EOM	18	200	407	0.40		474	200	27x27		125	4-M12	36	
EOM	19	380	127	242		161	333	36x36	65	140	4-M16		
EOM.	10							40,40		140	4-M16		

EOM10

EOM11

EOM12

EOM13

EOM14

EOM15

532

545

672

118

160

520

242

242

293

Note: 1. Dimension unit is mm.
2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
3. Above "\Phi"and" J"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.

308

343

281

40x40

46x46

55x55

55x55

75x75

165

165

254

254

298

85

130

120

4-M20

4-M20

8-M16

8-M16

8-M20

76

107

218

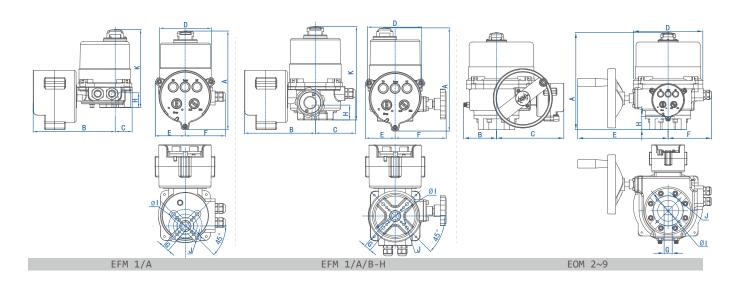
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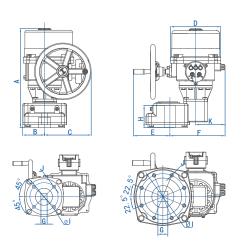
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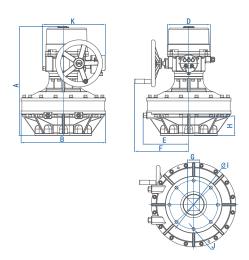
331

BASIC TYPE		INTEGRAL TYPE	
More functions as options:	○ Quick open ○ Slow open (The running time can be customized. Quick and slow open functions are added.)	More functions as options:	Quick Open
More accessories as options:	○ Flange ○ Spline sleeve ○ Independent wiring box ○ Sprocket	More accessories as options:	○ Flange ○ Spline sleeve ○ Independent wiring box ○ Sprocket

QUARTER DIMENSION TURN — INTEGRATION TYPE







EOM 10~12 EOM 13~15

Mode I	А	В	С	D	Е	F	G	н	ФІ	J	K	Weight (kg)
EFM1 On-off EFMA Modulating	207 227	173	36	114	63	85	11 X 11 14 X 14	20	36 50 70	4- M5 4- M6 4- M8	164	4.1 4.3
EFM1 -H On-off EFMA -H Modulating	217 237	149	84	114	63	108	11 × 11 14 × 14 17 × 17	20	36 50 70	4- M5 4- M6 4- M8	197	4.7 4.9
EOM 2 EOM 3	268	77	208	190	240	121	14 X 14 17 X 17	35	70	4- M8	-	12.2
EOM 4 EOM 5 EOM 6 EOM 7	327	110	225	266	301	145	22 X 22 22 X 22 27 X 27 27 X 27	55	102 102 125 125	4- M10 4- M10 4- M12 4- M12	-	23.2
EOM 8 EOM 9	380	127	248	265	333	161	27 X 27 27 X 27 36 X 36	65	125 140	4- M12 4- M16	-	37.2
EOM 10 EOM 11	532	118	242	265	194	292	40 X 40 46 X 46	85	140 165 165	4- M16 4- M20 4- M20	156	77.2
EOM 12	545	160	242	265	168	343	55 X 55	130	254	8- M16	156	108.2
EOM 13 EOM 14 EOM 15	672	520	_	265	281	331	55 X 55 75 X 75	120	254 298	8- M16 8- M20	385	219.2

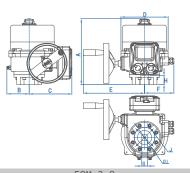
- Note: 1. Dimension unit is mm.
 2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
 3. Above "Фl"and"J"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.

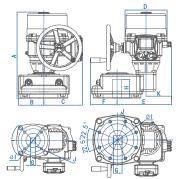
INTEGRATION TYPE

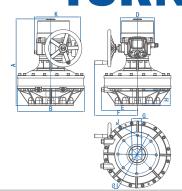
O Quick Open Oslow Open
The running time can be customized. Quick and slow open functions are added.) More functions as options: Flange o Spline sleeve o Independent wiring box o Sprocket

DIMENSION **QUA** - INTELLIGENT TYPE



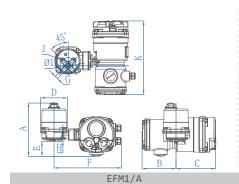


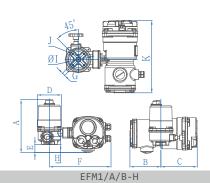


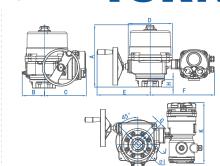


	EOM 2~9			EOM 10~12						EOM 13~15			
Mode I	А	В	С	D	Е	F	G	Н	ФІ	J	K	Weight (kg)	
EOM 2 EOM 3	268	79	198	190	240	121	14 X 14 17 X 17	35	70	4- M8	-	13	
EOM 4 EOM 5 EOM 6 EOM 7	327	110	210	232	301	145	22 X 22 22 X 22 27 X 27 27 X 27	55	102 102 125 125	4- M10 4- M10 4- M12 4- M12	-	24	
EOM 8 EOM 9	380	127	234	265	333	161	27 X 27 36 X 36	65	125 140	4- M12 4- M16	-	38	
EOM 10 EOM 11	532	118	227	265	180	300	40 X 40 46 X 46	85	140 165 165	4- M16 4- M20 4- M20	156	78	
EOM 12 EOM 13	545	160	244	265	168	343	55 X 55	130	254 254	8- M16 8- M16	156	109	
EOM 14 EOM 15	672	520	-	265	281	331	55 X 55 75 X 75	120	298	8- M20	385	220	

DIMENSION QUARTER SUPER INTELLIGENT TYPE

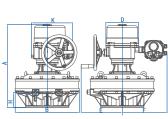


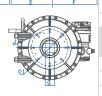




FOM 2~9

	Α
B C F	





EOM 13~15

/	D-11						LOIN 2149									
	Mode	ı	A	В	C	D	Е	F		G	Н	ΦΙ	J	K	Weight (kg)	
	EFM1/	A 1	85	147	172	115	38	298	11	X 11	30	36	4-M5	319	8	
	EFM1/A/B	-H 2	12	147	172	110	65	270	14	X 14	30	50	4-M6	317	0	
	EOM 2	. ,	268	79	198	190	240	121	14	X 14	35	70	4-M8	319	13	
n	EOM 3		.00	17	170	170	240	121	17	X 17	33	70	4 1110	317	13	
B	EOM 4								22	X 22		102	4-M10			
	EOM 5	2	327	110	210	232	301	338	22	X 22	55	102	4-M10	319	24	
	EOM 6	٦	021	110	210	232	301	330	27	X 27		125	4-M12			
	EOM 7	'							27	X 27		125	4-M12			
	EOM 8	3	880	127	234	265	333	361	27	X 27	65	125	4-M12	319	38	
	EOM 9		,00	127	204	200	000	001	36	X 36	00	140	4-M16	017	00	
	EOM 10	0 5	32	118	227	265	180	510	40	X 40	85	140	4-M16	361	78	
1	EOM 11		,02	110	221	200	100	010	46	X 46	00	165	4-M20	001	70	
	EOM 12	2 5	45	160	244	265	168	545	55	X 55	130	254	8-M16	361	109	
	EOM 13	3							55	X 55		254	8-M16			
	EOM 14	4 6	72	520	-	265	281	363		X 75	120	298	8-M20	333	220	
	EOM 15	5							, 5	n 70		2,0	8-MZU			

INTELLIGENT TYPE/ SUPER INTELLIGENT TYPE

Quick Open Oslow Open
The running time can be customized. Quic

accessories as options

EOM 10~12

○ Flange ○ Spline sleeve
 ○ Independent wiring box ○ Sprocket ○ Remote control

Note: 1. Dimension unit is mm. 2. Above "G" dimension is what we recommended. However, it can be customized

2. Above "dpl"and", "dimensions what we commissioned. The state of the please specify when ordering.

JARTER GENERAL SPECIFICATION URN EXPLOSION-PROOF SERIES

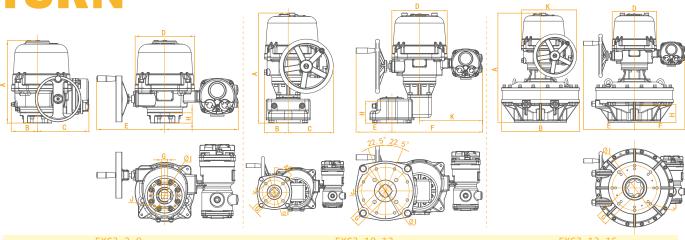
		Max Output Torque (N.m) Max Output Torque (lbf.in) Running time (Sec)										
		AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	50 AC 110 V AC 220 V	Hz AC 380 V 3 phase					
EXC (CG) 1		35	-	310	-	11	-	8		F03/F05/	Manual wrench Options:	
EXC (CG) A	10	50	-	443	-	15	-	10		F07	Handwhee I	
EXC (CG) B		80	_	708	_	22	-	15			Handwhee I	
EXB (C) 2		10	00	8	885		19	14		F05/F07/		
EXB (C) 3	40	20	00	17	70		39	28		F10/F12		
EXB (C) 3A		30	00	26	55		39	28				
EXB (C) 4		40	00	35	40		29	21				
EXB (C) 5	90	60	00	53	10		39	28		F10/F12/		
EXB (C) 6		80	00	70	80		47	34		F14		
EXB (C) 7	120	100	0	88	50	47		34				
EXB (C) 7A	120	130	0	115	05	47		34			Handwheel	
EXB (C) 8		170	0	150	45		34	25		F12/F14/	operation	
EXB (C) 8A		200	0	177	00		34	25	-	F16	planetary	
EXB (C) 9	200	230	0	203	55		47	34	-			
EXB (C) 10	200	350	0	309	75		76	55	-	F14/F16	mechan i sr	
EXB (C) 11		500	0	442	50	10	05	76	-	1 14/1 10		
EXB (C) 12		800	0	708	00	14	43	103	-	F25		
EXB (C) 13		-	13000	-	115050	-	- 109 -					
EXB (C) 14	400	-	16000	_	141600	-	129	_		F25/F30		
EXB (C) 15		-	20000	-	177000	-	155	_				

- Note: Standard configuration.

 1. Rated torque is 75 % of the max torque.
 - 2. Motor insulation is class F. class H is optional.
 - 3. The running time of 60 Hz is 5/6 of that of 50 Hz. The max output torque is the same as above. 4. Above mentioned 3 phase output power doesn't apply to EXC(G)1, EXC(G)A, EXC(G)B.

DIMENSION

INTELLIGENT TYPE & SUPER INTELLIGENT TYPE



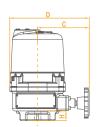
	EXCJ	2~9				EXC	J 10~12	EXCJ 13~15				
EXCJ 2 EXCJ 3	286	83	160	209	242	294	14 X 14 17 X 17	35	70	4- M8	319	13
EXCJ 4 EXCJ 5 EXCJ 6 EXCJ 7	354	113	220	255	293	315	22 X 22 22 X 22 27 X 27 27 X 27	55	102 102 125 125	4- M10 4- M10 4- M12 4- M12	319	24
EXCJ 8 EXCJ 9	415	127	242	296	340	337	27 X 27 36 X 36	65	125 140	4- M12 4- M16	319	38
EXCJ 10 EXCJ 11	589	127	242	296	192	484	40 X 40 46 X 46	85	140 165 165	4- M16 4- M20 4- M20	337	78
EXCJ 12	545	160	244	296	160	519	55 X 55	130	254	8- M16	337	109
EXCJ 13 EXCJ 14 EXCJ 15	729	520	_	296	340	337	55 X 55 75 X 75	120	254 298	8- M16 8- M20	369	220

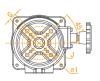
- EXCJ 15
 Note: 1. Dimension unit is mm.
 2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
 3. Above "Φ|"and"," dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.
 4. EXCJ13~15 series are not certified due to that the only difference with the EXCJ10~12 series is the replacement of the gearbox, thus there's no effect on the explosion-proof

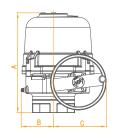
performance. INTELLIGENT TYPE	o not continue due to that the only dinorance with the Execute 12	SUPER INTELLIGENT TYPE							
More functions as options:	Quick Open	More functions as options:	Quick Open						
More accessories as options:	○ Flange ○ Spline sleeve ○ Sprocket ○ Explosion-proof remote control	More accessories as options:	○ Flange ○ Spline sleeve ○ Sprocket ○ Explosion-proof remote control						

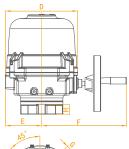
DIMENSION QUA BASIC TYPE & INTEGRAL TYPE

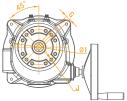






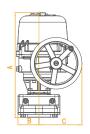




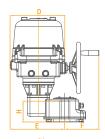


EXC(G) 1/A/B-H

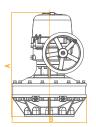
EXB(C) 2~9

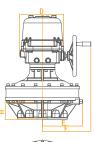














EXB(C)10~1	.2						E	X	В(C) 1	.3-	-1	

Mode I	A	В	С	D	Е	F	G	Н	ΦΙ	J	Weight (kg)		
EXC1-H EXCA-H EXCB-H	f 192	424	400	4/7			11 X 11	20	36	20 36	4- M5 4- M6	3. 2	
EXCG1-H EXCGA-H Modula EXCGB-H	ting 212	121	108	167	_	_	14 X 14	20	36 50 70	4- M6 4- M8	3. 6		
EXB(C) 2 EXB(C) 3	286	83	126	209	108	242	14 X 14 17 X 17	35	70	4- M8	11		
EXB(C) 4 EXB(C) 5 EXB(C) 6 EXB(C) 7	354	115	187	256	129	302	22 X 22 22 X 22 27 X 27 27 X 27	55	102 102 125 125	4- M10 4- M10 4- M12 4- M12	22		
EXB(C) 8 EXB(C) 9	415	136	242	308	152	340	27 X 27 36 X 36	65	125 140	4- M12 4- M16	36		
EXB(C) 10 EXB(C) 11	589	118	242	308	308	192	40 X 40 46 X 46	85	140 4- M16				76
EXB(C) 12	602	160	242	308	343	160	55 X 55	130	254	8- M16	107		
EXB(C) 13 EXB(C) 14	729	520	_	308	281	340	55 X 55 75 X 75	120	254 298	8- M16 8- M20	218		
EXB(C) 15				230	251		75 X 75		270	6- WZU			

Note: 1. Dimension unit is mm.

2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.

3. Above "Φl"and"J"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.

4. EXB(C)13 ~ 15series are not certified due to that the only difference with the EXB(C)10 ~ 12 series is the replacement of the gearbox, thus there's no effect on the explosion-proof performance.

BASIC TYPE		INTEGRAL TYPE	
	Quick open	More functions as options:	Quick Open
More accessories as options:	∘ Flange ∘ Spline sleeve ∘ Sprocket	More accessories as options:	○ Flange ○ Spline sleeve ○ Sprocket



For the demand of the actuator to be returned to the default location when the power is off, we provide 3 solutions in battery return, capacitor return and spring return.

BATTERY BACKUP

With high-performance lithium battery as a backup power supply, when the system power is normal, the battery is charged and in standby mode. The battery is powered by the actuator and is executed to

the preset position.

CAPACITOR RETURN

With super capacitor set as a backup power supply. When the system power is normal, the capacitor set is charged and in standby mode. When the system power is loss, the capacitor set supplies power to the actuator and performs to the preset position. Capacitors don't require special maintenance, no memory effect, charging time is short and up to 500,000 times for charge and discharge with the lifespan up to ten years.

SPRING RETURN

The special scroll wrap spring set is used as the energy storage unit. The spring stores energy when the system power is normal. When the system loss the power supply, the spring drives the valve and other devices to fully closed or fully open position. Pure mechanical mechanism unit with strong environmental adaptability, safe and reliable.

PERFORMANCE PARAMETERS

PERFORMANCE PARAMETERS

Voltage

Voltage:
24 V AC / DC standard configuration
Other voltages must be matched with the power adapter.
(Transformer / switch power box).
EFM 1/A/B-(H) series 100 VA
EOM 2~3 series 250 VA
EOM 4~7 series 500 VA Ambient temperature: -20 $^{\circ}\text{C}$ ~ +50 $^{\circ}\text{C}$ Relative humidity: ≤ 95 % (25 °C)

Working environment:

Does not contain strong corrosive, flammable, explosive medium
Working time: S1 continuous working system Control signal:

On/off type --- Switch contact signal

Modulating type --- 0 ~ 10 V / 2 ~ 10 V / 4 ~ 20 mA

Ingress protection class: IP67 is the standard configuration. IP68 is optional Battery parameters: 24 V DC, 1500 mAH, charging time is 5 hours

Power failure mode: Fully open, fully close, remain still Loss of power operation: ≥ 5 times full stroke Output torque: ≤ 1000 N.m

Voltage:

PERFORMANCE PARAMETERS

24 V AC / DC standa Other voltages must be matched with the power adapter.
Power 100 VA
(Transformer / switch power box).

Ambient temperature: -20 °C ~ +65 °C Relative humidity: ≤ 95 % (25 °C)

Does not contain strong corrosive, flamme:

Working time:

"" working: Working environment:

S1 continuous working system Control signal: On/off type --- Switch contact signal

Modulating type --- 0 ~ 10 V / 2 ~ 10 V / 4 ~ 20 mA

Ingress protection class: Ingress protection office.

IP67 is the standard configuration, IP68 is op

Capacitor parameters:

24 V DC, 6F, charging time is 20 min

Power failure mode: Loss of power operation: ≥ 1 time full stroke Output torque: ≤ 80 N.m

Voltage

24 V AC/DC, AC 110 V ~ 120 V AC 220 V ~ 240 V, AC 380 V ~ AC 440 V(50Hz, 60Hz) Ambient temperature: -25 °C ~ +70 °C

Relative humidity: ≤ 95 % (25 °C)

Working environment:

Does not contain strong corrosive, TRAILING

Working time: flammable, explosive medium

Control signal:

On/off type --- Switch contact signal

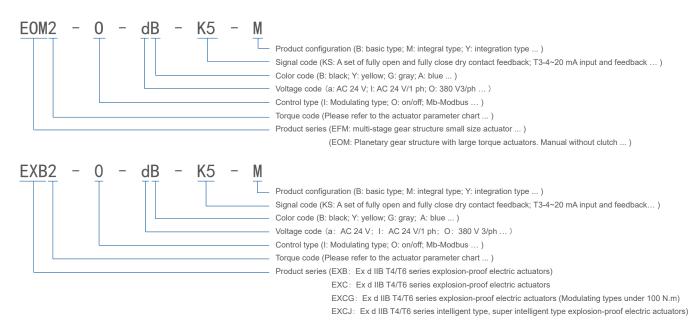
Modulating type --- 0 ~ 10 V / 2 ~ 10 V / 4 ~ 20 mA Ingress protection class:

ndard configuration. IP68 is optional Fully open; fully close (Standard configuration, please specify when ordering)

Loss of power operation: Output torque: 50 N.m /150 N.m /300 N.m /600 N.m

QUICK OPEN & SLOW OPE

There may be requirement to quick or slow open and close the valve based on actual situations. FLOWINN can provide the corresponding solution according to the specific needs.





STANDARD

•EN15714 •JB/T8219 •EN60730 •IS05211

•GB3836 •EN60079 •CSA60079 •GB12476

•UL60079



Complying with ISO 9001, 6 Sigma and virtual board management system, Flowinn inspect all actuators in each step of the production process. Collecting all of the production data for further analysis and

PERFECTION HAS ALWAYS BEEN OUR ULTIMATE GOAL TWO YEARS WARRANTY IS OUR COMMITMENT

















■ Please visit our website at **WWW.FLOWINN.COM** for all certifications.

SERVICES

Flowinn's professional service team is ready to

provide users with comprehensive services and professional technical supports at all time:

- No matter is it by phone, mail or on the site, we are standing by for your inquiry.
- Stable delivery time.
- On-site installation and debugging.
- Regularly follow up our products status and maintenance.
- We provide training for structure knowledge, operation, debugging, maintenance and more.



CUSTOMIZED PRODUCTION

As to Flowinn, there is no such thing called $\ensuremath{\textbf{IMPOSSIBLE}}.$ For special requirements, we provide customized solutions.

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